



# Quality Month 2010

**EMEA Europe**

# Lean assesment Ecoparc week 43

We had a lean assesment with the lean division team from Emmen/Slovakia/Ecoparc.

- We made a Value stream mapping about the proces in Ecoparc.
- Implemented OA/Yield / 5S.
- Made a actionplan ( safety actions / TQM actions etc.)



# 5 S

before

## 5S Ecoparc

after



First steps are taken in 5S actions. The following steps are in the action list. The Ecoparc team will work on improvements and sustaining. The next visit we will work on further improvements.



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# 5S Ecoparc

before



after



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# Collection of batteries

Everybody can bring there batteries  
and put them in the special box. And  
we will take care that it will be  
disposed the right way.



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# Environmental Street Emmen

before



Status 16-11-2010



Ready end of November

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# Slowakia

## Certificate ISO14001



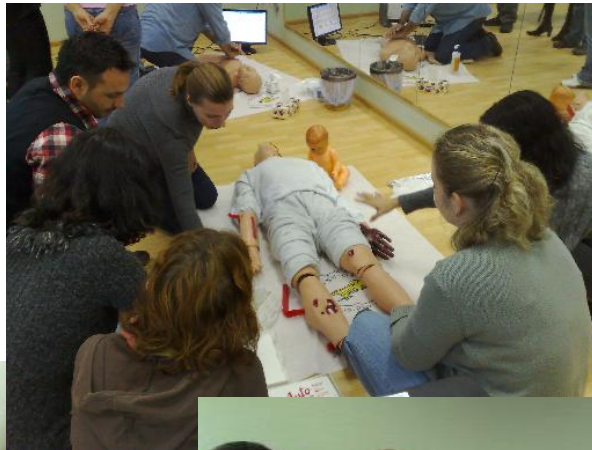
## Separated waste bins



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# Slowakia first aid training



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## Slowakia waste reducer



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